

# Span Notes



## With information *received on time* and shop drawings *approved on time*, Spancrete® *delivers on time*

Spancrete shop drawings are the key element in the critical path schedule on any project which involves Spancrete plank. These drawings are used in manufacturing the product, verifying loads, coordinating work with the many building trades involved, and much more. This means that the shop drawings must be complete, accurate, and properly detailed.

The Spancrete producer can easily meet your schedule providing he has sufficient *information on time* to prepare shop drawings, and receives *approvals on time*.

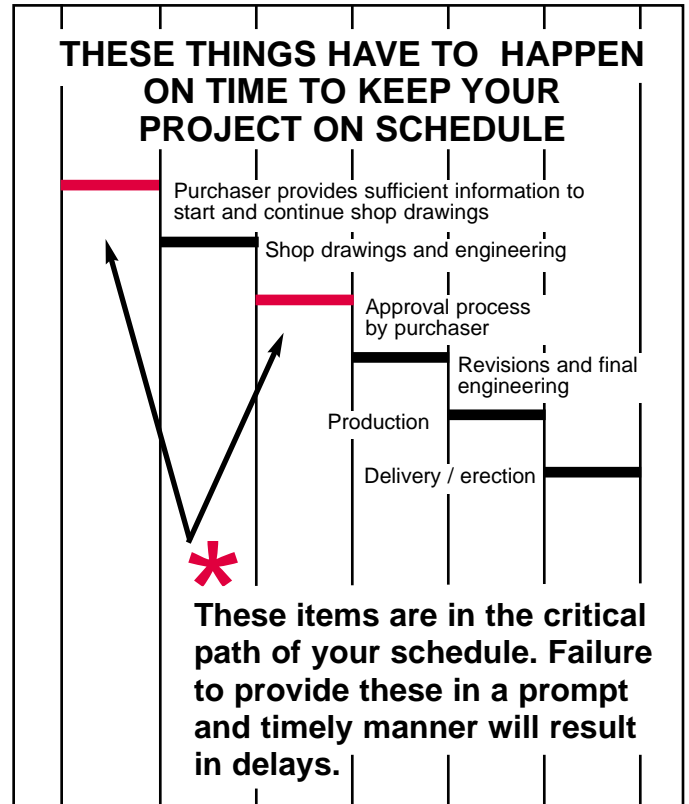
### Information we need to prepare complete shop drawings

Shop drawings can be prepared quickly and efficiently when the Spancrete manufacturer receives complete, accurate information on time. This includes:

- Complete, current contract documents, including specifications and addenda.
- Revised or updated project drawings. Revision of drawings may affect the project schedule. All drawings showing any changes should be submitted to the Spancrete manufacturer as soon as they are available.
- Information from other subcontractors which may be necessary to prepare shop drawings.

### What the customer needs to do to approve drawings

After completion, the Spancrete drawings are submitted to the customer, who is responsible for:



### APPROVAL STAMP INTERPRETATIONS

The following definitions are common among Spancrete manufacturers:

**Approved:** The approvers have completely checked and verified the drawings for conformance with contract documents and all expected loading conditions, and have shown all penetrations in the Spancrete. Such approval does not relieve the manufacturer from responsibility for his design when that responsibility is placed on him by the contract. Once the drawings are approved, with all penetrations indicated, the Spancrete manufacturer will proceed with production.



**Approved as noted:** Same as "Approved" except that noted changes should be made and corrected drawings reissued. Production may be started after the noted changes have been made.

**Not approved:** Drawings must be corrected and resubmitted. Production will not be started until "Approved" or "Approved as noted" drawings are returned. NOTE: THIS MAY ADVERSELY AFFECT THE SCHEDULE.



Distributing of drawings to the Architect, Engineer, and all trades whose work involves the Spancrete.

Verifying of all details, dimensions, loads, and fire ratings.

Insuring that all penetrations required by the various trades are shown on the drawings.

Providing all information requested on the shop drawings and in the Letter of Transmittal.

Expediting and coordinating the approval process to make sure that the agreed upon schedule is maintained.

## Spancrete® Manufacturers Association Providing Quality Worldwide

### EAST

#### Oldcastle Precast East, Inc.

P.O. Box 218/123 CR 101  
South Bethlehem, NY 12161  
Telephone (518) 767-2269  
Fax (518) 767-9390

#### Oldcastle Precast East, Inc.

155 State Street  
Manchester, NY 14504  
Telephone (716) 289-3530  
Fax (716) 289-9263

#### Concrete Precast Systems, Inc.

4215 Lafayette Center Dr., Ste. 1  
Chantilly, VA 20151  
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Fax (703) 222-6998

### MIDWEST

#### Kerkstra/Spancrete Great Lakes

1330 Chicago Drive  
Jenison, MI 49428  
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#### Spancrete Industries, Inc.

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### Hanson Spancrete Midwest, Inc.

P.O. Box 1360  
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#### Spancrete of Illinois, Inc.

4012 Route 14  
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Telephone (773) 775-6402  
Fax (815) 459-0510

### WEST

#### Hanson Spancrete Pacific, Inc.

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#### Kie-Con

A Division of Kiewitt  
3551 Wilbur Avenue  
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Fax (925) 754-0624

### SOUTHWEST

#### Gate Concrete Products, Co.

3201 Veterans Drive  
Pearland, TX 77584  
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Pearland, TX 77588-0038  
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Fax (281) 485-7644

### SOUTH

#### Cement Industries, Inc.

2709 Jeffcott Street  
Fort Myers, FL 33901-5337  
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#### Gate Concrete Products Co.

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400 Deer Trail East  
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Toll-Free 1-888-633-1515

### BRAZIL

#### REAGO Indústria E Comércio S.A.

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### ISRAEL

#### Spancrete of Israel

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### MEXICO

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### WEST INDIES

#### Spancrete Caribbean Ltd.

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### MACHINE

#### MANUFACTURER:

#### Spancrete Machinery

#### Corporation

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#### SPANCRETE® IS ALSO MANUFACTURED IN:

ARMENIA	AUSTRALIA	CHINA	DENMARK
EGYPT	GUATEMALA	JAPAN	KOREA
SPAIN	SWITZERLAND		